

# APPROVAL SHEET

**SPECIFICATIONS OF HUAYI R600a COMPRESSOR**

**MODEL: DK52C**

**DATE: July 19, 2021**

**HUAYI COMPRESSOR (JINGZHOU) CO.,LTD.**

Signed:

Signed:

Approved:

Approved:

## Approval sheet

Model: DK52C

Working Voltage:12/24V DC

## Parts list

parts list		supplied by HUAYI	authentication code	numbers	remark
compressor	Performance				
compressor	Exploded View And Dimensions				
Controller part	Wiring Diagram				
Controller part	Controller Instructions			1	
Mounting part	Rubber Grommet			4	
Mounting part	Mounting Pin			4	
Mounting part	Earth screw assembly			1	
Mounting part	Mounting Sleeves			4	
Mounting part	Elastic card			4	

**Performance & Dimension**

**Application**

Type ..... LBP Low Back Pressure  
 Evaporating Temp. Range..... -35℃ ~15℃ (-31°F ~5°F)  
 Refrigerant ..... R600a  
 Refrigerant control ..... Capillary tube  
 cooling method.....Static cooling

**Normal Testing conditions (ASHRAE)**

Evaporation Temp.....-23.3℃ (-10°F)  
 Condensing Temp..... 54.4℃ (130°F)  
 Ambient Temp.....32.2℃ (90°F)  
 Return Gas Temp..... 32.2℃ (90°F)  
 Liquid Temp..... 32.2℃ (90°F)

**Normal Performance**

Model	cylinder volume (cm <sup>3</sup> )	speed (rpm)	refrigerating capacity (W <sub>≥95%</sub> )	Cop ≥95%	Power supply (VDC)
DK52C	5.2	2000	55	1.50	12/24
		3500	100	1.55	

**Compressor data**

Working method..... Reciprocating  
 cylinder volume..... 5.2cm<sup>3</sup>  
 Suction Tube I.D..... φ6.10-6.20mm  
 Process Tube I.D..... φ6.10-6.20mm  
 Discharge Tube I.D..... φ5.10-5.20mm  
 Weight with oil and controller..... 4.0kg

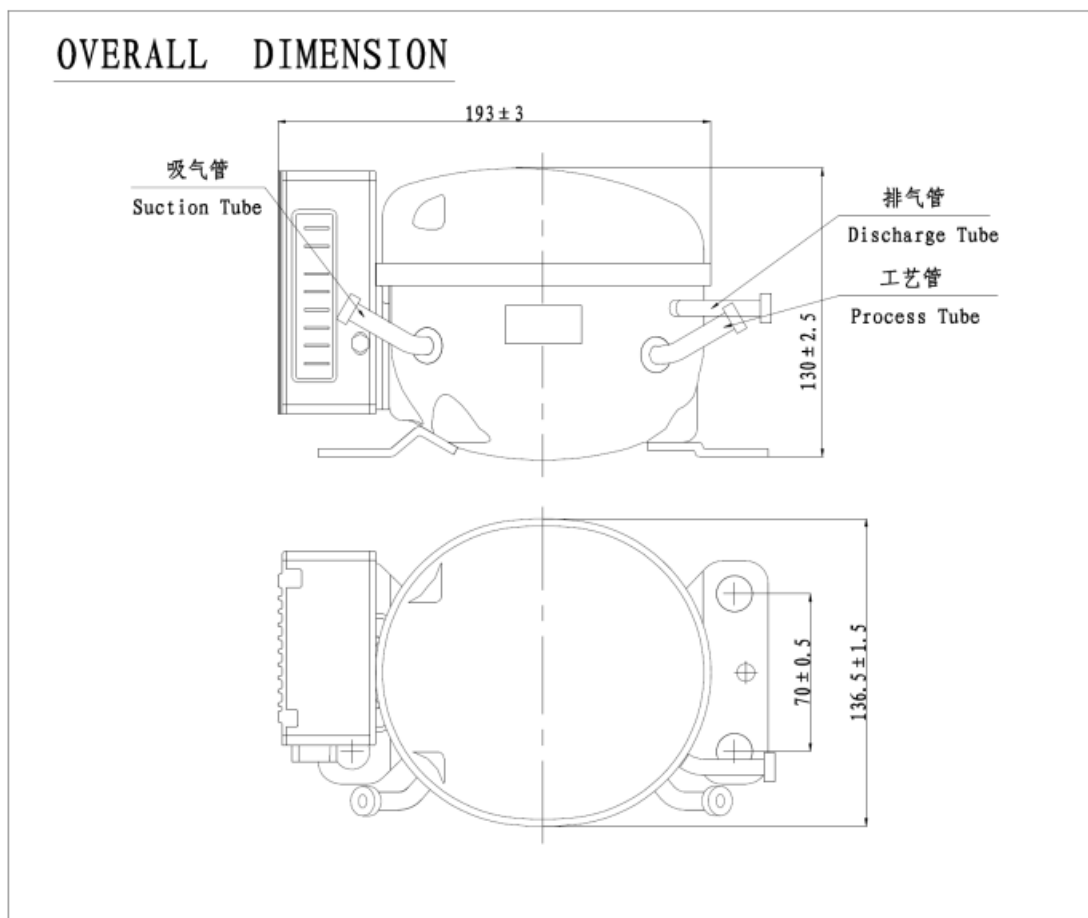
**Motor Data**

Motor type..... BLDC  
 Motor protection type..... External protection  
 Winding Insulation Class..... E Level

**Lubricant**

Lubricant type..... Mineral oil  
 Lubricant Viscosity at 40 °C 9.8mm<sup>2</sup>/s  
 Domestic..... GRD10B & S10  
 Export..... GRD10B & S10  
 Initial charge..... 105 ±10ml  
 Recharge..... 85%

**Overall dimensions (picture1)**





**Recommended incoming power supply ( table 2 )**

Wire size	wire diameter	Max length @ 12V		Max length @ 24V	
	mm <sup>2</sup>	ft	m	ft	m
13	2.5	8	2.5	16	5
12	4	13	4	26	8
10	6	20	6	39	12
8	10	33	10	66	20

**Recommended battery protection Settings ( table 3 )**

Stopping value @ 12V(V)	Starting value @ 12V(V)	Stopping value @ 24V(V)	Starting value @ 24V(V)
10.4	11.7	22.8	24.2

**Speed setting value ( table 4 )**

Speed(RPM)	Resistance between C and T(Ω)	Speed(RPM)	Resistance between C and T(Ω)
2000	0	2800	490
2100	51	2900	586
2200	100	3000	692
2300	150	3100	816
2400	200	3200	963
2500	277	3300	1137
2600	330	3400	1331
2700	400	3500	1523
		Stop	>3000

## Controller Instructions

1) The controller can automatically adapt to the double voltage dc 12V and 24V power input system. The max input voltage of DC 12V is 17V and the max input voltage of DC 24V is 31.5V. The environment temperature should not be more than 60°C. And if the temperature of the cover of the controller is too high, the compressor will stop working because of high temperature protection.

2) Installation method: Plug the controller three-phase output plug-in into the connection end of the compressor, and screw down the screw after the controller is inserted into the compressor mounting box.

3) Power connection: As shown in pic.2. a、 The power input wire of the controller is directly connected to the positive and negative electrode of the battery, and the (-) pole of the controller is connected to the negative electrode of the battery. The (+) pole of the controller is connected to the positive pole of the battery; otherwise the controller will not work normally because the controller has the power supply reverse connection protection. b、 To protect the device, a fuse must be plugged into the positive power connection and it should be as close as possible to the positive output pole of the battery. 20A is recommended for the 12V system and 15A for the 24V system. C、 If a master switch is added, the minimum on-off current of the switch is greater than 30A. d、 The selection of power cord (wire diameter and length) can be referred to table 2, otherwise the setting value of the battery protection point of the controller will be affected by the voltage drop on the power line.

4) Battery protection: a、 The controller determines the stopping and restarting of the compressor by detecting the voltage between the input poles (+) and (-) to protect the different supply batteries. b、 The recommended value of protection setting for standard battery is shown in table 3. The setting of other voltages can be adjusted through the connecting resistance of the terminal (C) and (P) of the controller, and the specific values are given in the table 1.

5) Temperature switch: As shown in pic.2.a、 The temperature switch is connected at the C and T ends of the controller. If no resistance is connected in the middle, the compressor will run at 2000rpm when the temperature switch is closed. b、 The setting speed of other compressors can be obtained by adjusting current (mA) by resistance reset. The specific resistance value is shown in table 4.

6) External fan: As shown in pic.2. a、 The controller's terminals (F+) and (F-) can be connected to a 12V DC fan inlet, the positive terminal of the fan is connected to the (F+) end of the controller, and the negative terminal is connected to the (F-) end of the controller. When the input voltage of the controller exceeds 12V, the output value between the terminals (F+) and (F-) is always 12V. Whether the input voltage system is 12V or 24V, the fan must be a 12V DC fan. b、 The controller can output fan drive capability of 0.5A continuously.

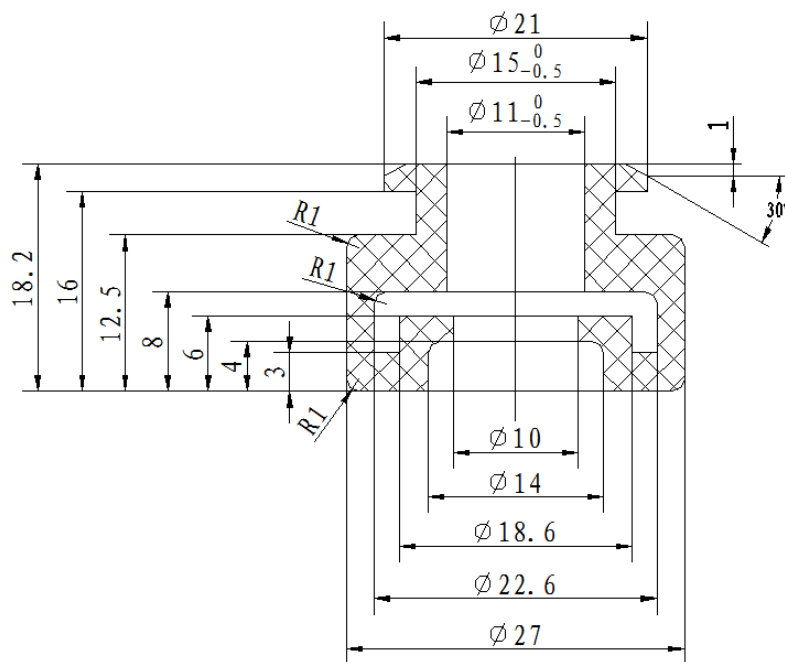
7) External LED alarm: As shown in pic.2. a、 The controller's terminals (+) and (D) can be connected to a 10mA LED, which is used to display fault, LED anode connection (+) end of the controller, and cathode connection (D) end of the controller. b、 When the fault occurs, the LED will be in a cycle every 3 seconds, and it will flash continuously in each cycle. According to the number of times of different fault flashes, each flash is 0.4 seconds, and it will flash continuously for 1 minutes. The specific code and the number of flashes are shown in table 5.

**Error type(table 5)**

Error Code	Error type
1	Voltage failure - the input voltage is outside the set range
2	Fan current fault -- fan current output current is greater than 1A
3	Starting fault of the compressor -- compressor motor is blocked or the system pressure is too high (>6kg)
4	Minimum speed failure of compressor - compressor load is too large or motor speed is too small
5	Temperature controller failure - controller shell temperature is too high ( $\geq 85\text{ }^{\circ}\text{C}$ )
6	Controller hardware failure - the controller detects abnormal parameters

**Mounting part**

Rubber Grommet



**Controller recommended installed method**

